Re-entry Survivability Analysis of the Solar, Anomalous and Magnetospheric Particle Explorer (SAMPEX)

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Solar, Anomalous and Magnetospheric Particle Explorer (SAMPEX)

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EXECUTIVE SUMMARY

A re-entry survivability analysis of components of the Solar, Anomalous and Magnetospheric Particle Explorer (SAMPEX) spacecraft was performed to assess the risk of significant debris resulting from an uncontrolled re-entry. SAMPEX does not have a propulsion system so a controlled re-entry is impossible. Flight dynamics analysis shows that SAMPEX's orbit is decaying and the nominal prediction is for re-entry into Earth's atmosphere between November 2008 and December 2011. This survivability analysis was performed in accordance with NASA Policy Directive, NPD 8710.3, "NASA Policy For Limiting Orbital Debris Generation" and NASA Safety Standard, NSS 1740.14, "Guidelines and Assessment Procedures for Limiting Orbital Debris". Because the spacecraft is currently on-orbit, and no design changes are possible, it was only evaluated for compliance with Guideline number 7, "Survival of Debris from the Post Mission Disposal Atmospheric Re-entry Option". This analysis utilized Debris Analysis Software (DAS) Release 1.0, supplied through NASA's Orbital Debris Program Office at the Johnson Space Center (JSC). JSC is the NASA Lead Center for orbital debris research. This document describes the analysis method used for the breakup of SAMPEX, the assumptions and manipulations employed to model various resultant fragments and provides an estimate of the re-entry debris casualty area from those components predicted to survive re-entry. A total of 45 objects were modeled, with none predicted to survive. Analysis of the entire spacecraft reentering intact resulted in a total debris casualty area of 1.44 square meters. This is well within the NSS 1740.14 Guideline number 7 upper limit of 8 square meters and represents a risk of 1 in 49,400 for causing a casualty within the ground track for SAMPEX which has a 82 degree orbital inclination.

1. INTRODUCTION

The Solar, Anomalous and Magnetospheric Particle Explorer (SAMPEX) was launched July 3, 1992 into a 550 x 675 kilometer, 82° orbit. SAMPEX is one mission in NASA's Small Explorer (SMEX) program. The four SAMPEX intsruments are a complimentary set of high resolution, high sensitivity, particle detectors used to conduct studies of solar, anomalous, galactic, and magnetospheric energetic particles. The four instruments are the Low Energy Ion Composition Analyzer (LEICA), the Heavy Ion Large Telescope (HILT), the Mass Spectrometer Telescope (MAST), and the Proton/Electron Telescope (PET). The instrument hardware is integrated throughout the primary structure and consists of three sensor assemblies, an 8-bit instrument interface microprocessor, and a tank of isobutane for use by one of the sensors. The instrument weight totals 40 kilograms (88 pounds) and occupies most of the upper half of the spacecraft. The total spacecraft mass at launch was 161 kilograms (354 pounds).

Upon deployment from the Scout launch vehicle, SAMPEX used a yo-yo despin mechanism to achieve a stable attitude. The two despin weights and cables were then released from the spacecraft, and re-entered the atmosphere separately. The despin components were the only objects intentionally released as a part of normal mission operations.

SAMPEX is a momentum-biased, sun pointed spacecraft that maintains the experiment-view axis in a zenith direction as much as possible. The Attitude Control System (ACS) uses a combination of three orthogonal torque rods to react against the Earth's magnetic field and one reaction wheel to provide the bias momentum. A two-axis digital sun sensor, a three-axis magnetometer, and a set of five coarse sun sensors are used for attitude determination.

Two deployable, fixed solar arrays containing 1.7 m² of solar cells provide an orbit average power of 100 Watts to the spacecraft and intstruments. The data system for the SAMPEX mission contains 30 MB of memory. It utilizes a fiber optic MIL-STD-1773 data bus to connect the subsystems. Two hemispherical coverage quadrifilar helix antennas are used for ground communication.

The original mission duration was planned as one year, with a goal of three years. The spacecraft is still operational, over eight years after launch. Because SAMPEX uses no propulsion system, controlled re-entry is not an option. Re-entry is predicted between November 2008 and December 2011 due to atmospheric drag.

The basic methodology for this analysis follows the guidelines in NASA Safety Standard, NSS 1740.14, "Guidelines and Assessment Procedures for Limiting Orbital Debris", in particular Guideline number 7, "Survival of Debris from the Post Mission Disposal Atmospheric Re-entry Option". For this analysis, the intact SAMPEX spacecraft was assumed to break up at an altitude of 78 km, which has been determined to be the approximate altitude at which most spacecraft structures begin to disintegrate. Below this altitude, various components and subcomponents were assumed to become free falling and were modeled individually. A detailed description of the modeling approach can be found in Section 2, Methods of Analysis.

The calculation of the demise altitudes and debris casualty area for the various items modeled was performed using NASA Orbital Debris Analysis Software (DAS) Version 1.0, developed by

the Orbital Debris Program Office at the Johnson Space Center. DAS is an acceptable analysis tool per the NASA Safety Standard. More sophisticated, higher fidelity tools such as the ORSAT software are available to the JSC debris analysis group. Close correlation between the DAS results for EUVE and ORSAT calculations for similar objects on the Compton Gamma Ray Observatory (CGRO), provides confidence in the DAS results. Analyses for EUVE using both DAS and ORSAT showed DAS to be the most conservative approach yielding a debris area about twice that predicted by the ORSAT application.

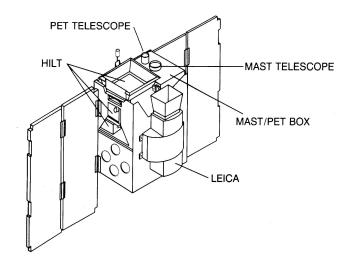


Figure 1. The SAMPEX spacecraft in its orbital configuration.

2. METHOD OF ANALYSIS

2.1 NASA REQUIREMENTS

2.1.1 NPD 8710.3, "NASA POLICY FOR LIMITING ORBITAL DEBRIS GENERATION"

NPD 8710.3 states that it is NASA policy to, "Conduct a formal assessment in accordance with NSS 1740.14, on each NASA program/project".

2.1.2 NSS 1740.14, "GUIDELINES AND ASSESSMENT PROCEDURES FOR LIMITING ORBITAL DEBRIS"

Section 7 of NSS 1740.14 contains the following Guideline:

"7-1 Limit the risk of human casualty: If a space structure is to be disposed of by uncontrolled re-entry into the earth's atmosphere, the total debris casualty area for components and structural fragments surviving re-entry will not exceed 8 m². The total debris casualty area is a function of the number and size of components surviving re-entry and of the average size of a standing individual."

In the Method to Assess Compliance with the Guidelines for Section 7, it is stated:

1. "If the dimensions of the parent object are approximately equal in all directions, it should be modeled as a sphere with diameter, D, defined to be the largest dimension. ... If the parent body is not modeled as a sphere, it should be modeled as an equivalent cylinder. The longest dimension will be the length (L), and the largest dimension in the transverse direction will be the diameter of the cylinder (D)."

This restricts the selection of modeling shapes to only spheres and cylinders, and further defines the dimensions which must be used for the equivalent shape model.

3. "If the parent body is larger than 0.5 m in any dimension and consists of multiple components, it will break up into components of significant size during re-entry. Each of these components must then be evaluated separately. The design of the structure must be reviewed and all components that are larger than 0.25 m in any dimension must be identified.

If the structure is smaller than 0.5 m in any dimension, the parent body is considered a single piece of reentering debris and step 4 [modeling individual components] may be skipped."

The Method description goes on to state that all objects identified as exceeding the dimensional requirement of 0.25 m must be modeled for re-entry debris. Notice that the actual verbage used in the NSS does not address those objects whose maximum dimension is 0.25 m or less, and thus leaves the analysis of them as optional. The second condition applies to the SAMPEX spacecraft itself, and the effect of this approach will be examined.

2.2 SOFTWARE

This analysis used NASA's Debris Analysis Software (DAS) version 1.0. DAS is a DOS based program that is configured to follow the structure of NSS 1740.14. In particular it is divided into options that correspond to the Guidelines sections in the NSS. This analysis was performed using the Guideline 7 option for uncontrolled re-entry debris.

DAS allows the modeling of objects as spheres, cylinders, boxes or plates only. This means that actual spacecraft fragments, which are rarely uniform in shape, require manipulation to be modeled as the closest equivalent to one of these shape options. Also, the NSS requires the modeling of objects only as either spheres or cylinders, so this was done for all SAMPEX components.

2.2.1 SOFTWARE LIMITATIONS

In addition, DAS cannot directly model the wall thickness of hollow objects such as electronic boxes. Manipulation of material properties can be used to compensate for this limitation, in accordance with a procedure recommended by the experts at JSC. The details of this approach (termed "Effective Density") are described in detail in Section 2.3.3 below.

2.2.2 SOFTWARE ERRORS

It has recently been discovered that version 1.0 of DAS contains an error in terms of the method for calculating the debris casualty area. Results show that this error is insignificant for the case of SAMPEX, so the results reported here will not be refigured consistent with the NSS. Another error in version 1.0 involves the thermal calculations specifically for boxes. Because this analysis used only spheres and cylinders, this error will be ignored. It has been reported that both of these errors have been corrected in the soon-to-be-released DAS version 1.5.

2.3 ASSUMPTIONS / PROCEDURES

2.3.1 OBJECT SELECTION

The SAMPEX spacecraft consists of several major structural components and numerous smaller items. The spacecraft was divided into components as identified in the SAMPEX Assembly Drawing (GD1499685). The overall dimensions of all objects were determined as accurately as possible, either from the existing spacecraft drawings or best estimations when the drawings could no longer be located. Object selection was based on the dimensions and the primary material the object was composed of. Electronic boxes were all assumed to be primarily aluminum. As directed by the NSS, all objects with a largest dimension greater than 0.25 m (approximately 10 inches) were included in the analysis. In addition, all objects made primarily of metals other than aluminum and larger than 0.05 m (approximately 2 inches) were included.

Figures 2 through 4 show drawings of the complete SAMPEX spacecraft, which should be helpful in understanding references to spacecraft components in the next sections. Table 1 shows the spacecraft components which were identified, and notes which ones were included in the analysis. Special consideration was given to the battery assembly and the reaction wheel, since historically these are among the most common objects to survive re-entry.

Table 1: SAMPEX Components Identified from the Assembly Drawings

Spacecraft				Mass	Natural		Width/	Length	Height	Component
Subsystem	Component Name	Quantity	Drawing #	(Kg)	Material	Natural Shape	Diam.	(m)	(m)	Modeled?
ACS	ACE	1	1499912		Al 6061	Box	0.241	0.312	0.074	Yes
ACS	Coarse Sun Sensor	5	1400012		Aluminum	Cylinder	0.019	0.012	0.074	No
ACS	Digital Sun Sensor	1	40650		Al 6061	Box	0.013	0.012	0.020	No
ACS	Digital Sun Sensor Elect.	1	40590		Al 6061	Box	0.001	0.124	0.054	No
ACS	Magnetometer	1	40000		Fiberglass	Irregular Box	0.044	0.124	0.034	No
ACS	Reaction Wheel	1	1499907	2.23		Disc	0.044	0.037		Yes
ACS	Torque Rods	3	33309	0.71	Iron (Core)	Round Tube	0.132	0.495		Yes
C&DH	CTT	1	1497200	3.41		Box	0.023	0.493	0.139	No
C&DH	DPU	1	SAM-0-M-08001		Al 6061	Box	0.178	0.131	0.133	No
C&DH	RPP	1	50000D02		Aluminum	Box	0.176	0.244	0.194	Yes
C&DH	Star Coupler	2	5299100	0.71	Aluminum	Box	0.104	0.200	0.134	No No
Comm.	Antenna	2	3233100	0.07	Fiberglass	Tube	0.025	0.305	0.042	Yes
Comm.	S-Band Transponder	1	70-P30001		Aluminum	Box	0.023	0.303	0.119	Yes
Instrument	HILT Analog Electronics	1	419.104		Aluminum	Box	0.154	0.450		Yes
Instrument	HILT Digital Electronics	1	419.108-1		Aluminum	Box	0.154	0.430	0.073	Yes
Instrument	HILT HV Power Supply	1	419.113-2	0.31		Box	0.137	0.393		No
Instrument	HILT Instrument	1	419.113-2 419.100-T9-2	7.22		Irregular Box	0.065	0.155	0.045	Yes
Instrument	Isobutane Tank Assy	1	1499787		Aluminum	Cylinder	0.273	0.307	0.224	Yes
Instrument	LEICA Instrument	1	MD-050		Al 6061	Irregular Boxes	0.241	0.396	0.165	Yes
ACS	Magnetometer Boom	1	1499979	0.27		Square Tube	0.025	0.734	0.103	Yes
Instrument	MAST/PET	1	1499979		Aluminum	Box	0.3048	0.354	0.025	Yes
C&DH	DPU Power Supply	1	SAM-0-M-08001		Aluminum	Box	0.3048	0.457	0.254	No Yes
Power	Battery	1	SAIVI-U-IVI-U8UU I		Aluminum	Box	0.121	0.132	0.064	Yes
Power	PD/PCU	1	1499850		Al 6061	Box	0.1666	0.264		Yes
	PSE PD/PCU	1	1499850							
Power	Solar Array Hinge	- 1	4400744		Aluminum	Box	0.305 0.044	0.457	0.203	Yes
Power		2	1499744		Ti-6AL-4V	Flange		0.057	0.022	Yes
Power	Solar Panel Assembly		1499757		Composite	Flat Plate	0.368	1.148		Yes
Structure	Battery Isolator Plate Battery Radiator Plate	1	1499697 1499682		AI 6061 AI 6061	Flat Plate Flat Plate	0.185 0.152	0.383	0.010	Yes Yes
Power Structure	Battery/CTT Enclosure Frame	1	1499682		Al 6061	Open Frame	0.152	0.292	0.006	Yes
Structure	Battery/CTT Enclosure Panel	1	1499695		Al 6061	Flat Plate	0.411	0.414	0.013	Yes
Structure	Battery/CTT Support Plate	1	1499693		Al 6061	Flat Plate	0.380	0.412	0.001	Yes
Structure	Blank Support Plate	1	1499603		Al 6061	Flat Plate	0.380	0.414		Yes
Structure	Bottle Bridge	1	1499616		Al 6061	Open Frame	0.246	0.360	0.010	No No
Structure	Bottom Enclosure Assy	2	1499616		Al 6061	Bent Plate	0.057	0.239		Yes
Structure	Bus	1	1499696		Al 7075	Open Frame	0.165	0.414	0.044	Yes
Structure	HILT Support Frame Assy	1	1499621		Al 6061	Open Frame	0.414	0.427	0.078	Yes
Structure	HILT Support Plate	1	1499621		Al 6061	Trough	0.414	0.427		Yes
Structure	HILT/LEICA Support Plate	1	1499619		Al 6061	Trough	0.070	0.319	0.029	Yes
Structure	HILT/MAST/PET Support Plate	1	1499610		Al 6061	Flat Plate	0.070	0.303	0.116	Yes
Structure	Instrument Support Plate	1	1499611		Al 6061	Flat Plate	0.420	0.581	0.010	Yes
Structure	LEICA Support Plate	1	1499606		Al 7075	Flat Plate	0.420	0.816		Yes
Structure	Lower Antenna Mount	1	1499607		Al 6061	Winged Plate	0.037	0.816	0.006	Yes
Structure	MAST/PET Support Frame Assy	1	1499688		Al 6061	Open Frame	0.037	0.377	0.064	Yes
Structure	RPP Support Plate	1	1499615		Al 6061	Flat Plate	0.414	0.427		Yes
Structure	Sensor Support Plate	1	1499605		Al 6061	Open Frame	0.248	0.380		Yes
	Star Coupler Mounting Rod	6	1499608		SS 303	Rod	0.005	0.816	0.006	Yes
Structure Structure	Umbilical Bracket Assy	1	1499761		AI 5052	Open Box	0.005	0.087	0.165	Yes Yes
Structure		3	1499776			Slab	0.152	0.270		Yes Yes
Structure	Small Balance Weight	1			Brass	Slab	0.064		0.013	Yes Yes
Power	Large Balance Weight Battery Cells (inside Battery)	22			Brass S Steel	Box	0.102	0.152 0.095		Yes
rower	Dattery Cells (Inside Battery)	22		0.45	o oteei	DUX	0.076	0.095	0.012	res

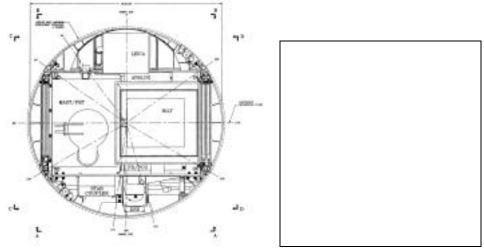


Figure 2. Top and bottom views of SAMPEX. Note the direction designations in the top view.

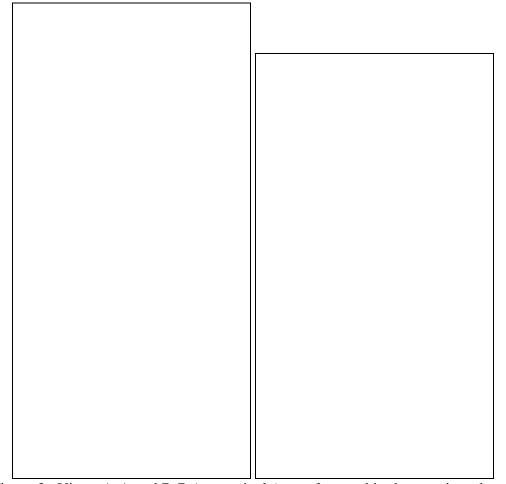


Figure 3. Views A-A and B-B (respectively) as referenced in the top view above.

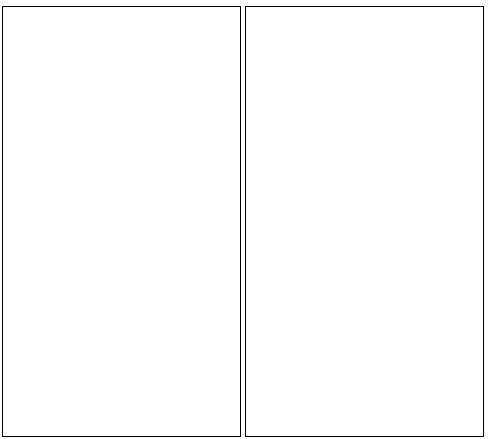


Figure 4. Views C-C and D-D (respectively) as referenced in the top view above.

2.3.2 MODELING OF OBJECTS – SHAPE

As stated in 2.1.2 it was necessary to model each spacecraft component as either a sphere or a cylinder. The spacecraft was divided into components as identified in the SAMPEX Assembly Drawing (GD1499685) and the overall dimensions of all objects were determined as accurately as possible. Those components for which all three major dimensions were within 20% of the average of the dimensions were modeled as spheres. All other spacecraft components were modeled as cylinders.

The NSS is also very specific about the choice of dimensions for the diameter and length of the cylindrical model. It states: "The longest dimension will be the length (L), and the largest dimension in the transverse direction will be the diameter of the cylinder (D)." Occasionally this requires that a component which most resembles a disk must be modeled as a much larger cylinder. In this case the NSS instruction was followed, resulting in some components with larger surface area (more likely to demise), but with a larger resulting debris casualty area if they were to survive re-entry.

2.3.3 MODELING OF OBJECTS – MATERIAL PROPERTIES

The majority of the structural components are constructed of aluminum alloy, as shown on the associated part drawings. The various aluminum alloys were treated separately when the alloy was identified in the part drawing. All unidentified aluminum alloys were assumed to be 2024-

T8XX. Properties for other materials were obtained from reference books and internet searches as necessary. All organic materials (fiberglass/epoxy composite, for example) were modeled using the properties for graphite/epoxy found in the DAS built-in materials database.

DAS contains a materials database of the key parameters for many of the materials commonly used in spacecraft construction. These material properties produce accurate results when used for solid objects but as mentioned previously, DAS cannot model the wall thickness of hollow objects such as boxes, so a simple modification of material properties is necessary to produce satisfactory results. The basic approach is to create a "synthetic" material that has a modified density, specific heat and heat of fusion, but other parameters identical to the parent material. The synthetic material density (also termed the "effective density") is simply the known or estimated mass of the object divided by its modeled volume. For example, the ACE box which has an aluminum outer shell, has a mass of 4.30 kg and a volume of 0.014 m³ giving a synthetic material density of 302.3 kg/m³, compared to the actual density of aluminum of 2803 kg / m³. The corresponding values for specific heat and heat of fusion are found by multiplying their nominal values by the ratio of the actual to synthetic densities, 302/2803 or 0.108 in this example. A similar approach was used to calculate "synthetic" materials properties for the Instrument and all of the boxes housed within the main bus structure. Material properties for all the materials used in this study are shown in Table 2.

The effectiveness of this compensation method was demonstrated in the Re-entry Survivability Analysis of the Extreme Ultraviolet Explorer (EUVE) Satellite. In the analysis, an MPS box on EUVE was very similar in dimensions and mass to an MPS box on CGRO. The demise altitude for the CGRO MPS box calculated using the ORSAT software configured for the wall thickness of the box, was 71.7 km. The demise altitude for the EUVE box calculated by inputting similar initial conditions into DAS and using synthetic material compensation was 71.5 km.

2.3.4 MODELING OF OBJECTS – MASS

The Mass Properties Tables for SAMPEX contains the masses of all major components, many sub-components and even small parts such as the torque rods. However, the masses of some of the items modeled for this analysis had to be calculated or estimated.

2.3.5 INITIAL CONDITIONS/ BREAKUP SEQUENCE

The SAMPEX spacecraft was assumed to begin to break up at an altitude of 78 km, the default value for DAS and as previously mentioned the accepted value for the typical initial breakup altitude for reentering objects. The re-entry trajectory is preprogrammed into DAS.

The order in which the structure was modeled to break-up was somewhat arbitrary. Every attempt was made to follow a logical progression but it is simply not possible to predict if two objects would separate as somewhat intact objects or if the process would cause more massive disintegration. In other cases, parts of one structure also formed parts of another.

Table 2: Materials Database used for Re-entry Calculations

Property		Specific	Thermal	Heat of	Heat of	Melting
	Density	Heat	Conductivity	Fusion	Oxidation	Point
Units	(kg/m3)	(J/kg-K)	(W/m-K)	(J/kg)	(J/kg-O2)	(K)
Al 2024-T8xx	2803.2	972.7	54.64	386,116	34,910,934	856
AI 6061	2710	896	170	386,116	34,910,934	855
AI 7075	2810	960	130	386,116	34,910,934	908
Brass	8410	383.3	116	168,734	0	1173
Gr/Ep	1550.5	879.3	4.92	23	12,305,703	700
Magnesium	1830	1050	73	372,000	0	703
SAMPEX S/C	2278	790.75	54.64	313,890	34,910,934	856
SAMPEX Batt Box	1949	676.3	54.64	268,454	34,910,934	856
SAMPEX Batt Cel	1044.7	65.3	16.2	37,361		1683
SS 303	8000	500	16.2	286,098	0	1683
Titanium	4437	805.2	7.15	393,559	32,480,264	1943

2.3.6 SMALL OBJECTS

The analysis of SAMPEX revealed a large number of items that did not meet the 0.25 m minimum length requirement but nonetheless may have a significant probability of re-entry. Modeling of similar objects made of titanium revealed that many of them are likely to survive reentry. As the NSS does not specifically address analysis of these small objects, an arbitrary criteria was imposed for SAMPEX. All objects made primarily of metals other than aluminum and larger than 0.05 m (approximately 2 inches) were included in the analysis. Objects composed of primarily organic materials (graphite/epoxy, fiberglass/epoxy, etc.) were only included if the largest dimension exceeded 0.25 m.

The other class of objects selected was those consisting of dense materials with high melting points, which in SAMPEX were titanium, iron and stainless steel. This report provides results for all objects that are known to meet or exceed the 0.25 m limit, which are also known to be or suspected to be made of these materials.

3. RESULTS

The re-entry of SAMPEX was modeled in three stages: as a whole object which re-enters intact, decomposition into 45 spacecraft components, and the detailed further decomposition of the battery box into separate cells.

3.1 RUN 1 – INTACT RE-ENTRY

In accordance with Step 3 in the Method to Assess Compliance with Guideline 7, the SAMPEX spacecraft was modeled as a single object. The cylindrical object (0.30 m diameter x 1.0 m long, 161 kg mass) was entered into DAS 1.0 as both the parent object and the sole object. The material for this analysis was chosen as aluminum Al 2024-T8xx. The spacecraft was found to survive re-entry, producing a debris casualty area of 1.44 square meters. When this analysis was repeated using the effective density approach, the result was the same.

3.2 RUN 2 – BREAKUP OF SAMPEX SPACECRAFT

The spacecraft components identified in Table 1 were analyzed using DAS 1.0, using the shapes, dimensions, and materials shown in Table 2., and an initial breakup altitude of 78 kilometers. Table 2 shows the resulting demise altitude for each component. Because all spacecraft components demised, and none of them survived re-entry, the total debris casualty area using this approach was 0 square meters.

3.3 RUN 3 – BREAKUP OF THE BATTERY ASSEMBLY

The SAMPEX battery assembly is composed of an aluminum box containing 22 rectangular stainless steel cells. The battery box was first modeled as one of the spacecraft components in the previous step, using the effective density approach. The battery assembly was then modeled using the battery box as the parent object and the cells as the individual objects. The initial breakup altitude was input as 65.44 kilometers, from the earlier run. For the sake of simplicity, only a single cell was modeled; multiple identical cells yield the same result. The cells were found to demise at 64.8 kilometers, resulting in no additional debris casualty area.

Table 3: DAS Results for SAMPEX Components

Object Surface Identification Object Spacecraft Cylinc ACE Cylinc Reaction Wheel Cylinc Torque Rod Cylinc RPP Cylinc Antenna Cylinc S-Band Xpdr Cylinc HILT Analog Cylinc HILT Digital Cylinc HILT Instrument Spher Isobutane Tank Cylinc Mag. Boom Cylinc MAST/PET Cylinc Battery Cylinc Solar Array Hng Cylinc Solar Panel Cylinc Solar Panel Cylinc Battery Radiatr Cylinc Battery Radiatr Cylinc Battery Radiatr Cylinc Battry Tencl 1 Cylinc Battr/CTT Encl 1 Cylinc Battr/CTT Encl 2 Cylinc Battr/CTT Supprt Cylinc Bottom Enclosur Cylinc Bottom Enclosur Cylinc Bus Cylinc HILT Suprt Fram Cylinc Bus Cylinc HILT Suprt Fram HILT Suprt Plat Cylinc HILT/MAST Suprt Cylinc HILT/MAST Suprt Cylinc Inst Suprt Plat Cylinc HILT/MAST Suprt Cylinc Inst Suprt Plat Cylinc HILT/MAST Suprt Cylinc Inst Suprt Plat Cylinc Linc Lylinc Lylin	er e	0.30 0.241 0.025 0.025 0.025 0.025 0.18 0.154 0.157 0.268 0.241 0.396 0.025 0.3048 0.166 0.146 0.305 0.044 0.368 0.368 0.185 0.152 0.152	Object Length (m) 1 0.312 0.152 0.495 0.286 0.305 0.281 0.457 0.395 0.395 0.395 0.395 0.457 0.264 0.26 0.457 0.057 1.148 0.383 0.292	Object Height (m) 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	(kg) 161 4.3 2.23 0.71 7.6 0.07 4.15 5.63 9.6 7.22 1.8 7.45 0.27 8.82 11.13 2.98 7.47 0.45 4.68 4.68 0.15 1.27	Material Type Al 2024-T8xx Al 6061 Magnesium SS 303 Al 6061 Gr/Ep Gr/Ep Al 6061 Titanium Al 6061	Demise Altitude (km) 77.9647 72.1115 71.407 68.6859 66.7162 77.8864 70.2189 69.8481 65.1112 59.5576 75.7067 74.54 76.3899 71.051 65.4402 70.7972 71.9532 51.1286 76.3786 77.8119	Casualty Area (m^2 (((((((((((((((((((
Spacecraft Cylind ACE Cylind Reaction Wheel Cylind Reaction Wheel Cylind RepP Cylind Antenna Cylind S-Band Xpdr Cylind HILT Analog Cylind HILT Digital Cylind HILT Digital Cylind HILT Digital Cylind Mag. Boom Cylind MAST/PET Cylind Battery Cylind Battery Cylind Solar Panel Cylind Solar Panel Cylind Battry Radiatr Cylind Battry Radiatr Cylind Battry Radiatr Cylind Battry Radiatr Cylind Battry Tencl 1 Cylind Battry Tencl 2 Cylind Battry Tencl 2 Cylind Battry Tencl 1 Cylind Battry Tencl 2 Cylind Battry Cylind Battry Radiatr Cylind Battry Radiatr Cylind Battry Radiatr Cylind Battry Radiatr Cylind Battry Tencl 1 Cylind Battry Tencl 2 Cylind Battry Cylind Battry Solatr Cylind Battry Radiatr Cylind Bottom Enclosur Cylind Bus Cylind HILT Suprt Fram Cylind HILT Suprt Plat Cylind HILT Suprt Plat Cylind HILT/LEICA Supt Cylind	er e	0.241 0.152 0.023 0.194 0.025 0.18 0.154 0.157 0.268 0.241 0.396 0.025 0.3048 0.166 0.146 0.305 0.444 0.368 0.368 0.368 0.368 0.368 0.368 0.368	1 0.312 0.152 0.495 0.286 0.305 0.305 0.281 0.45 0.395 0 0.398 0.734 0.354 0.457 0.264 0.457 0.265 1.148 0.383	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	161 4.3 2.23 0.71 7.6 0.07 0.07 4.15 5.63 9.6 7.22 1.8 7.45 0.27 8.82 11.13 2.98 7.47 0.45 4.68 4.68 0.15	Al 2024-T8xx Al 6061 Magnesium SS 303 Al 6061 Gr/Ep Gr/Ep Al 6061 Titanium Al 6061	77.9647 72.1115 71.407 68.6859 66.7162 77.8864 77.8864 70.2189 69.8481 65.1112 59.5576 75.7067 74.54 76.3899 71.051 65.4402 70.7972 71.9532 51.1288 76.3786 77.8119	
ACE Cylinc Reaction Wheel Cylinc Reaction Wheel Cylinc RPP Cylinc Antenna Cylinc S-Band Xpdr Cylinc HILT Analog Cylinc HILT Digital Cylinc HILT Digital Cylinc Mag. Boom Cylinc MAST/PET Cylinc Battery Cylinc PSE Cylinc Solar Array Hng Cylinc Solar Panel Cylinc Battery Radiatr Cylinc Battry Radiatr Cylinc Battry Tencl 1 Cylinc Battry Tencl 2 Cylinc Battry Tencl 2 Cylinc Battry Tencl 1 Cylinc Battry Tencl 2 Cylinc Battry Tencl 3 Cylinc Battry Tencl 4 Cylinc Battry Tencl 5 Cylinc Bottom Enclosur Cylinc Bottom Enclosur Cylinc Bus Cylinc HILT Suprt Fram Cylinc HILT Suprt Flat HILT Suprt Flat HILT Suprt Plat HILT/LEICA Supt Cylinc HILT/MAST Suprt Cylinc	er e	0.241 0.152 0.023 0.194 0.025 0.18 0.154 0.157 0.268 0.241 0.396 0.025 0.3048 0.166 0.146 0.305 0.444 0.368 0.368 0.368 0.368 0.368 0.368 0.368	0.312 0.152 0.495 0.286 0.305 0.281 0.45 0.395 0 0.398 0.734 0.354 0.457 0.264 0.26 0.457 1.148 1.148 0.383 0.292	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	4.3 2.23 0.71 7.6 0.07 0.07 4.15 5.63 9.6 7.22 1.8 7.45 0.27 8.82 11.13 2.98 7.47 0.45 4.68 4.68	Al 6061 Magnesium SS 303 Al 6061 Gr/Ep Gr/Ep Al 6061 Titanium Al 6061	72.1115 71.407 68.6859 66.7162 77.8864 70.2189 69.8481 65.1112 59.5576 75.7067 74.54 76.3899 71.051 65.4402 70.7972 71.9532 51.1288 76.3786 77.8119	
Reaction Wheel Cylind Torque Rod Cylind RPP Cylind Antenna Cylind S-Band Xpdr Cylind HILT Suprt Plat Cylind Battly Tend 1 Cylind Battly Tend 2 Cylind Bottom Enclosur Cylind Bottom Enclosur Cylind Bus Cylind HILT Suprt Fram Cylind HILT Suprt Plat Cylind HILT Suprt Plat Cylind HILT/LEICA Suprt Cylind	er e	0.152 0.023 0.194 0.025 0.025 0.18 0.157 0.268 0.241 0.396 0.3048 0.166 0.305 0.044 0.368 0.368 0.185 0.411	0.152 0.495 0.286 0.305 0.305 0.281 0.45 0.395 0 0.398 0.734 0.457 0.264 0.266 0.457 1.148 1.148 0.383 0.292	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	2.23 0.71 7.6 0.07 0.07 4.15 5.63 9.6 7.22 1.8 7.45 0.27 8.82 11.13 2.98 7.47 0.45 4.68 4.68 4.68	Magnesium SS 303 Al 6061 Gr/Ep Gr/Ep Al 6061 Titanium Al 6061	71.407 68.6859 66.7162 77.8864 77.8864 70.2189 69.8481 65.1112 59.5576 75.7067 74.54 76.3899 71.051 65.4402 70.7972 71.9532 51.1288 76.3786 76.3786 77.8119	
Torque Rod Cylind RPP Cylind Antenna Cylind Antenna Cylind S-Band Xpdr Cylind HILT Analog Cylind HILT Digital Cylind HILT Instrument Spher Isobutane Tank Cylind Mag. Boom Cylind MAST/PET Cylind PD/PCU Cylind PSE Cylind Solar Array Hng Cylind Solar Panel Cylind Battery Radiatr Cylind Battery Radiatr Cylind Battry Tenel 1 Cylind Battr/CTT Enel 2 Cylind Battr/CTT Supprt Cylind Bottom Enclosur Cylind Bottom Enclosur Cylind Bottom Enclosur Cylind Bus Cylind Bus Cylind Bottom Enclosur Cylind Bus Cylind Bus Cylind Bus Cylind Bus Cylind Bottom Enclosur Cylind Bus Cylind HILT Suprt Plat Cylind HILT Suprt Plat Cylind HILT/LEICA Supt Cylind HILT/LEICA Supt Cylind	er e	0.023 0.194 0.025 0.025 0.18 0.154 0.157 0.268 0.241 0.396 0.025 0.3048 0.166 0.306 0.3068 0.368 0.368 0.185 0.411	0.495 0.286 0.305 0.305 0.281 0.45 0.395 0.398 0.734 0.354 0.457 0.264 0.26 0.457 0.057 1.148 1.148 0.383 0.292	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0.71 7.6 0.07 0.07 4.15 5.63 9.6 7.22 1.8 7.45 0.27 8.82 11.13 2.98 7.47 0.45 4.68 4.68 0.15	SS 303 Al 6061 Gr/Ep Gr/Ep Al 6061 Titanium Al 6061	68.6859 66.7162 77.8864 77.8864 70.2189 69.8481 65.1112 59.5576 75.7067 74.54 76.3899 71.051 65.4402 70.7972 71.9532 51.1288 76.3786 76.3786 77.8119	
RPP Cylinc Antenna Cylinc Antenna Cylinc S-Band Xpdr Cylinc HILT Analog Cylinc HILT Digital Cylinc HILT Instrument Spher Isobutane Tank Cylinc Mag. Boom Cylinc Mag. Boom Cylinc Battery Cylinc PSE Cylinc Solar Array Hng Cylinc Solar Panel Cylinc Solar Panel Cylinc Battery Radiatr Cylinc Battery Radiatr Cylinc BattrOTT Encl 1 Cylinc Batt/CTT Encl 2 Cylinc Batt/CTT Supprt Cylinc Bottom Enclosur Cylinc Bottom Enclosur Cylinc Bottom Enclosur Cylinc Bus Cylinc Bus Cylinc Bus Cylinc Bottom Enclosur Cylinc Bus Cylinc HILT Suprt Fram Cylinc HILT Suprt Plat Cylinc HILT/LEICA Supt Cylinc	er e	0.194 0.025 0.025 0.18 0.154 0.157 0.268 0.241 0.396 0.025 0.3048 0.166 0.305 0.044 0.368 0.368 0.368 0.185 0.411	0.286 0.305 0.305 0.281 0.45 0.395 0 0.398 0.734 0.354 0.457 0.264 0.266 0.457 0.057 1.148 1.148 0.383 0.292	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	7.6 0.07 0.07 4.15 5.63 9.6 7.22 1.8 7.45 0.27 8.82 11.13 2.98 7.47 0.45 4.68 4.68	Al 6061 Gr/Ep Gr/Ep Al 6061 Al 6061 Al 6061 Al 6061 Al 6061 Al 6061 Al 6061 SAMPEX Batt Box Al 6061 Titanium Al 6061 Al 6061 Al 6061 Al 6061 Al 6061 Al 6061	66.7162 77.8864 77.8864 70.2189 69.8481 65.1112 59.5576 75.7067 74.54 76.3899 71.051 65.4402 70.7972 71.9532 51.1288 76.3786 76.3786 77.8119	
Antenna Cylino Antenna Cylino S-Band Xpdr Cylino S-Band Xpdr Cylino HILT Analog Cylino HILT Digital Cylino HILT Instrument Spher Isobutane Tank Cylino Mag. Boom Cylino MAST/PET Cylino Battery Cylino PSE Cylino Solar Array Hng Cylino Solar Panel Cylino Solar Panel Cylino Battery Radiatr Cylino Battery Radiatr Cylino Battery Radiatr Cylino Battr/CTT Encl 1 Cylino Battr/CTT Encl 2 Cylino Battr/CTT Encl 2 Cylino Battr/CTT Supprt Cylino Bottom Enclosur Cylino Bottom Enclosur Cylino Bus Cylino Bus Cylino HILT Suprt Fram Cylino HILT Suprt Plat HILT Suprt Plat HILT/LEICA Supt Cylino HILT/MAST Suprt Cylino HILT/LEICA Supt Cylino HILT/MAST Suprt Cylino HILT/LEICA Supt Cylino HILT/LEICA Suprt Cylino HILT/LEICA Supr	er e	0.025 0.025 0.18 0.154 0.157 0.268 0.241 0.396 0.025 0.3048 0.166 0.305 0.305 0.305 0.3068 0.368 0.368 0.185 0.411	0.305 0.305 0.281 0.45 0.395 0 0.398 0.734 0.354 0.457 0.264 0.457 0.057 1.148 1.148 0.383 0.292	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0.07 0.07 4.15 5.63 9.6 7.22 1.8 7.45 0.27 8.82 11.13 2.98 7.47 0.45 4.68 4.68 0.15	Gr/Ep Gr/Ep Al 6061 Titanium Al 6061	77.8864 77.8864 77.8864 70.2189 69.8481 65.1112 59.5576 75.7067 74.54 76.3899 71.051 65.4402 70.7972 71.9532 51.1288 76.3786 76.3786 77.8119	
Antenna Cylind S-Band Xpdr Cylind S-Band Xpdr Cylind HILT Analog Cylind HILT Digital Cylind HILT Instrument Spher Isobutane Tank Cylind Mag. Boom Cylind MAST/PET Cylind MAST/PET Cylind Battery Cylind PSE Cylind Solar Array Hng Cylind Solar Panel Cylind Battery Isolatr Cylind Battery Radiatr Cylind Battery Radiatr Cylind Batt/CTT Encl 1 Cylind Batt/CTT Encl 2 Cylind Batt/CTT Supprt Cylind Bottom Enclosur Cylind Bottom Enclosur Cylind Bottom Enclosur Cylind Bus Cylind Bus Cylind HILT Suprt Fram Cylind HILT Suprt Plat HILT Suprt Plat HILT/LEICA Supt Cylind HILT/MAST Suprt Cylind	er e	0.025 0.18 0.154 0.157 0.268 0.241 0.396 0.025 0.3048 0.166 0.305 0.044 0.368 0.368 0.368 0.185 0.411	0.305 0.281 0.45 0.395 0 0.398 0.734 0.354 0.457 0.264 0.457 0.057 1.148 1.148 0.383 0.292	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0.07 4.15 5.63 9.6 7.22 1.8 7.45 0.27 8.82 11.13 2.98 7.47 0.45 4.68 4.68 0.15	Gr/Ep Al 6061 Titanium Al 6061	77.8864 70.2189 69.8481 65.1112 59.5576 75.7067 74.54 76.3899 71.051 65.4402 70.7972 71.9532 51.1288 76.3786 77.8119	
S-Band Xpdr Cylind HILT Analog Cylind HILT Digital Cylind HILT Digital Cylind HILT Instrument Spher Isobutane Tank Cylind Mag. Boom Cylind MAST/PET Cylind Battery Cylind PSE Cylind Solar Array Hng Cylind Solar Panel Cylind Battery Radiatr Cylind Batt/CTT Encl 1 Cylind Batt/CTT Encl 2 Cylind Batt/CTT Supprt Cylind Bottom Enclosur Cylind Bottom Enclosur Cylind Bus Cylind Bus Cylind HILT Suprt Fram Cylind HILT Suprt Plat Cylind HILT Suprt Plat Cylind HILT/LEICA Supt Cylind HILT/MAST Suprt Cylind HILT/MAST Suprt Cylind	er e	0.18 0.154 0.157 0.268 0.241 0.396 0.025 0.3048 0.166 0.305 0.044 0.368 0.368 0.368 0.185 0.152	0.281 0.45 0.395 0 0.398 0.734 0.354 0.457 0.264 0.457 0.057 1.148 1.148 0.383 0.292	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	4.15 5.63 9.6 7.22 1.8 7.45 0.27 8.82 11.13 2.98 7.47 0.45 4.68 4.68 0.15	Al 6061 Al 6061 Al 6061 Al 6061 Al 6061 Al 6061 Al 6061 Al 6061 SAMPEX Batt Box Al 6061 Titanium Al 6061 Al 6061 Al 6061 Al 6061 Al 6061	70.2189 69.8481 65.1112 59.5576 75.7067 74.54 76.3899 71.051 65.4402 70.7972 71.9532 51.1288 76.3786 76.3786 77.8119	
HILT Analog Cylind HILT Digital Cylind HILT Digital Cylind HILT Instrument Spher Isobutane Tank Cylind LEICA Cylind Mag. Boom Cylind MAST/PET Cylind Battery Cylind PSE Cylind Solar Array Hng Cylind Solar Panel Cylind Solar Panel Cylind Battery Radiatr Cylind Battery Radiatr Cylind Batt/CTT Encl 1 Cylind Batt/CTT Encl 2 Cylind Batt/CTT Encl 2 Cylind Batt/CTT Supprt Cylind Bottom Enclosur Cylind Bottom Enclosur Cylind Bus Cylind HILT Suprt Fram Cylind HILT Suprt Plat Cylind HILT Suprt Plat HILT/LEICA Supt Cylind HILT/MAST Suprt Cylind	er e	0.154 0.157 0.268 0.241 0.396 0.025 0.3048 0.166 0.305 0.044 0.368 0.368 0.185 0.152 0.411	0.45 0.395 0.398 0.734 0.354 0.457 0.264 0.457 0.057 1.148 0.383 0.292	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	5.63 9.6 7.22 1.8 7.45 0.27 8.82 11.13 2.98 7.47 0.45 4.68 4.68 0.15	Al 6061 Al 6061 Al 6061 Al 6061 Al 6061 Al 6061 Al 6061 SAMPEX Batt Box Al 6061 Titanium Al 6061 Al 6061 Al 6061 Al 6061 Al 6061	69.8481 65.1112 59.5576 75.7067 74.54 76.3899 71.051 65.4402 70.7972 71.9532 51.1288 76.3786 76.3786 77.8119	
HILT Digital Cylind HILT Instrument Spher Isobutane Tank Cylind LEICA Cylind Mag. Boom Cylind MAST/PET Cylind Battery Cylind PD/PCU Cylind Solar Array Hng Cylind Solar Panel Cylind Battery Isolatr Cylind Battery Radiatr Cylind Battery Radiatr Cylind Batt/CTT Encl 1 Cylind Batt/CTT Encl 2 Cylind Batt/CTT Supprt Cylind Bottom Enclosur Cylind Bottom Enclosur Cylind Bus Cylind HILT Suprt Fram Cylind HILT Suprt Plat Cylind HILT/LEICA Supt Cylind HILT/MAST Suprt Cylind	er e	0.157 0.268 0.241 0.396 0.025 0.3048 0.166 0.305 0.044 0.368 0.368 0.185 0.152 0.411	0.395 0 0.398 0.734 0.354 0.457 0.264 0.257 0.057 1.148 0.383 0.292	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	9.6 7.22 1.8 7.45 0.27 8.82 11.13 2.98 7.47 0.45 4.68 4.68 0.15	Al 6061 Al 6061 Al 6061 Al 6061 Al 6061 Al 6061 SAMPEX Batt Box Al 6061 Titanium Al 6061 Al 6061 Al 6061 Al 6061	65.1112 59.5576 75.7067 74.54 76.3899 71.051 65.4402 70.7972 71.9532 51.1288 76.3786 76.3786 77.8119	
HILT Instrument Spher Isobutane Tank Cylinc LEICA Cylinc Mag. Boom Cylinc Mag. Boom Cylinc Mastery Cylinc Battery Cylinc PD/PCU Cylinc PSE Cylinc Solar Array Hng Cylinc Solar Panel Cylinc Solar Panel Cylinc Battery Isolatr Cylinc Battery Radiatr Cylinc Batt/CTT Encl 1 Cylinc Batt/CTT Encl 2 Cylinc Batt/CTT Supprt Cylinc Bottom Enclosur Cylinc Bottom Enclosur Cylinc Bus Cylinc Bus Cylinc HILT Suprt Fram Cylinc HILT Suprt Plat Cylinc HILT/LEICA Supt Cylinc HILT/LEICA Supt Cylinc HILT/MAST Suprt Cylinc HILT/LEICA Supt Cylinc HILT/LEICA Supt Cylinc HILT/MAST Suprt Cylinc HILT/LEICA Suprt	er e	0.268 0.241 0.396 0.025 0.3048 0.166 0.146 0.305 0.044 0.368 0.368 0.185 0.152	0 0.398 0.734 0.354 0.457 0.264 0.457 0.057 1.148 0.383 0.292	0 0 0 0 0 0 0 0 0 0 0 0 0 0	7.22 1.8 7.45 0.27 8.82 11.13 2.98 7.47 0.45 4.68 4.68 0.15	Al 6061 Al 6061 Al 6061 Al 6061 Al 6061 SAMPEX Batt Box Al 6061 Titanium Al 6061 Al 6061 Al 6061 Al 6061	59.5576 75.7067 74.54 76.3899 71.051 65.4402 70.7972 71.9532 51.1288 76.3786 76.3786 77.8119	
Isobutane Tank Cylinc LEICA Cylinc Mag. Boom Cylinc MAST/PET Cylinc Battery Cylinc PD/PCU Cylinc PSE Cylinc Solar Array Hng Cylinc Solar Panel Cylinc Battery Isolatr Battery Radiatr Batt/CTT Encl 1 Cylinc Batt/CTT Encl 2 Cylinc Batt/CTT Supprt Cylinc Blank Support Cylinc Bottom Enclosur Cylinc Bus Cylinc Bus Cylinc Cylinc Bitl/CTT Supprt Cylinc Cylin	er e	0.241 0.396 0.025 0.3048 0.166 0.146 0.305 0.044 0.368 0.368 0.185 0.152 0.411	0.398 0.734 0.354 0.457 0.264 0.26 0.457 0.057 1.148 0.383	0 0 0 0 0 0 0 0 0 0 0 0	1.8 7.45 0.27 8.82 11.13 2.98 7.47 0.45 4.68 4.68 0.15	Al 6061 Al 6061 Al 6061 Al 6061 SAMPEX Batt Box Al 6061 Al 6061 Titanium Al 6061 Al 6061 Al 6061 Al 6061	75.7067 74.54 76.3899 71.051 65.4402 70.7972 71.9532 51.1288 76.3786 76.3786 77.8119	
LEICA Cylind Mag. Boom Cylind Mag. Boom Cylind MAST/PET Cylind Battery Cylind PD/PCU Cylind PSE Cylind Solar Array Hng Cylind Solar Panel Cylind Battery Isolatr Cylind Battery Radiatr Cylind BattyCTT Encl 1 Cylind Batt/CTT Encl 2 Cylind Batt/CTT Supprt Cylind Batt/CTT Supprt Cylind Blank Support Cylind Bottom Enclosur Cylind Bottom Enclosur Cylind Bus Cylind Bus Cylind HILT Suprt Fram Cylind HILT Suprt Plat Cylind HILT/LEICA Supt Cylind HILT/MAST Suprt Cylind	er e	0.396 0.025 0.3048 0.166 0.146 0.305 0.044 0.368 0.368 0.185 0.152	0.734 0.354 0.457 0.264 0.26 0.457 0.057 1.148 0.383 0.292	0 0 0 0 0 0 0 0 0 0 0	7.45 0.27 8.82 11.13 2.98 7.47 0.45 4.68 4.68 0.15	Al 6061 Al 6061 Al 6061 SAMPEX Batt Box Al 6061 Al 6061 Titanium Al 6061 Al 6061 Al 6061	74.54 76.3899 71.051 65.4402 70.7972 71.9532 51.1288 76.3786 76.3786 77.8119	
Mag. Boom Cylind MAST/PET Cylind Battery Cylind PD/PCU Cylind PSE Cylind Solar Array Hng Cylind Solar Panel Cylind Battery Isolatr Battery Radiatr Batt/CTT Enel 1 Cylind Batt/CTT Enel 2 Cylind Batt/CTT Supprt Cylind Batt/CTT Supprt Cylind Bottom Enclosur Cylind Bottom Enclosur Cylind Bus Cylind Bus Cylind HILT Suprt Fram Cylind HILT Suprt Plat Cylind HILT/LEICA Supt Cylind HILT/MAST Suprt Cylind	er e	0.025 0.3048 0.166 0.146 0.305 0.044 0.368 0.368 0.185 0.152 0.411	0.354 0.457 0.264 0.26 0.457 0.057 1.148 1.148 0.383	0 0 0 0 0 0 0 0 0	0.27 8.82 11.13 2.98 7.47 0.45 4.68 4.68 0.15	Al 6061 Al 6061 SAMPEX Batt Box Al 6061 Al 6061 Titanium Al 6061 Al 6061 Al 6061	76.3899 71.051 65.4402 70.7972 71.9532 51.1288 76.3786 76.3786 77.8119	
MAST/PET Cylind Battery Cylind PD/PCU Cylind PSE Cylind Solar Array Hng Cylind Solar Panel Cylind Battery Isolatr Battery Radiatr Batt/CTT Encl 1 Cylind Batt/CTT Encl 2 Cylind Batt/CTT Supprt Cylind Batt/CTT Supprt Cylind Bottom Enclosur Cylind Bottom Enclosur Cylind Bus Cylind Bus Cylind HILT Suprt Fram Cylind HILT Suprt Plat HILT/LEICA Supt Cylind HILT/MAST Suprt Cylind Batt/CTS Suprt Cylind	er er er er er er er er	0.3048 0.166 0.146 0.305 0.044 0.368 0.368 0.185 0.152 0.411	0.457 0.264 0.26 0.457 0.057 1.148 1.148 0.383	0 0 0 0 0 0 0 0	8.82 11.13 2.98 7.47 0.45 4.68 4.68 0.15	Al 6061 SAMPEX Batt Box Al 6061 Al 6061 Titanium Al 6061 Al 6061 Al 6061	71.051 65.4402 70.7972 71.9532 51.1288 76.3786 76.3786 77.8119	
Battery Cylind PD/PCU Cylind PSE Cylind Solar Array Hng Cylind Solar Panel Cylind Battery Isolatr Cylind Battery Radiatr Cylind Batt/CTT Encl 1 Cylind Batt/CTT Encl 2 Cylind Batt/CTT Supprt Cylind Batt/CTT Supprt Cylind Blank Support Cylind Bottom Enclosur Cylind Bottom Enclosur Cylind Bus Cylind HILT Suprt Fram Cylind HILT Suprt Plat Cylind HILT/LEICA Supt Cylind HILT/MAST Suprt Cylind	er er er er er er er	0.166 0.146 0.305 0.044 0.368 0.368 0.185 0.152 0.411	0.264 0.26 0.457 0.057 1.148 1.148 0.383 0.292	0 0 0 0 0 0 0	11.13 2.98 7.47 0.45 4.68 4.68 0.15	SAMPEX Batt Box Al 6061 Al 6061 Titanium Al 6061 Al 6061 Al 6061	65.4402 70.7972 71.9532 51.1288 76.3786 76.3786 77.8119	((
PD/PCU Cylind PSE Cylind Solar Array Hng Cylind Solar Panel Cylind Solar Panel Cylind Battery Isolatr Cylind Battery Radiatr Cylind Batt/CTT Encl 1 Cylind Batt/CTT Encl 2 Cylind Batt/CTT Supprt Cylind Batt/CTT Supprt Cylind Blank Support Cylind Bottom Enclosur Cylind Bottom Enclosur Cylind Bus Cylind HILT Suprt Fram Cylind HILT Suprt Plat Cylind HILT/LEICA Supt Cylind HILT/LEICA Supt Cylind HILT/MAST Suprt Cylind	er er er er er er	0.146 0.305 0.044 0.368 0.368 0.185 0.152 0.411	0.26 0.457 0.057 1.148 1.148 0.383 0.292	0 0 0 0 0	2.98 7.47 0.45 4.68 4.68 0.15	Al 6061 Al 6061 Titanium Al 6061 Al 6061 Al 6061	70.7972 71.9532 51.1288 76.3786 76.3786 77.8119	(
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Solar Array Hng Cylind Solar Panel Cylind Solar Panel Cylind Battery Isolatr Cylind Battery Radiatr Cylind Batt/CTT Encl 1 Cylind Batt/CTT Encl 2 Cylind Batt/CTT Supprt Cylind Batt/CTT Supprt Cylind Blank Support Cylind Bottom Enclosur Cylind Bottom Enclosur Cylind Bus Cylind Bus Cylind HILT Suprt Plat Cylind HILT/LEICA Supt Cylind HILT/LEICA Supt Cylind HILT/MAST Suprt Cylind Solar Panel Cylind HILT/LEICA Supt Cylind HILT/MAST Suprt Cylind Solar Panel Cylind Panel Cylind HILT/MAST Suprt Cylind Panel Panel Cylind Panel Panel Cylind Panel Pa	51 61 61 61 61 61 61	0.044 0.368 0.368 0.185 0.152 0.411	0.057 1.148 1.148 0.383 0.292	0 0 0 0	0.45 4.68 4.68 0.15 1.27	Titanium Al 6061 Al 6061 Al 6061	51.1288 76.3786 76.3786 77.8119	(
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Solar Panel Cylino Battery Isolatr Cylino Battery Radiatr Cylino Batt/CTT Encl 1 Cylino Batt/CTT Encl 2 Cylino Batt/CTT Supprt Cylino Batt/CTT Supprt Cylino Batt/CTT Supprt Cylino Bottom Enclosur Cylino Bottom Enclosur Cylino Bus Cylino HILT Suprt Fram Cylino HILT Suprt Plat Cylino HILT/LEICA Supt Cylino HILT/LEICA Supt Cylino HILT/MAST Suprt Cylino	er er er er	0.368 0.185 0.152 0.411	1.148 0.383 0.292	0	4.68 0.15 1.27	Al 6061 Al 6061	76.3786 77.8119	(
Battery Isolatr Cylind Battery Radiatr Cylind Batt/CTT Encl 1 Cylind Batt/CTT Encl 2 Cylind Batt/CTT Supprt Cylind Batt/CTT Supprt Cylind Batt/CTT Supprt Cylind Batt/CTT Supprt Cylind Bottom Enclosur Cylind Bottom Enclosur Cylind Bus Cylind HILT Suprt Fram Cylind HILT Suprt Plat Cylind HILT/LEICA Supt Cylind HILT/LEICA Supt Cylind HILT/MAST Suprt Cylind	er er er	0.185 0.152 0.411	0.383 0.292	0	0.15 1.27	Al 6061	77.8119	(
Battery Radiatr Cylind Batt/CTT Encl 1 Cylind Batt/CTT Encl 2 Cylind Batt/CTT Supprt Cylind Blank Support Cylind Bottom Enclosur Cylind Bottom Enclosur Cylind Bus Cylind HILT Suprt Fram Cylind HILT Suprt Plat Cylind HILT/LEICA Supt Cylind HILT/MAST Suprt Cylind	er er er	0.152 0.411	0.292	0	1.27			
Batt/CTT Encl 1 Cylind Batt/CTT Encl 2 Cylind Batt/CTT Supprt Cylind Blank Support Cylind Bottom Enclosur Cylind Bottom Enclosur Cylind Bus Cylind HILT Suprt Fram Cylind HILT Suprt Plat Cylind HILT/LEICA Supt Cylind HILT/MAST Suprt Cylind	er er	0.411						
Batt/CTT Encl 2 Cylind Batt/CTT Supprt Cylind Blank Support Cylind Bottom Enclosur Cylind Bottom Enclosur Cylind Bus Cylind HILT Suprt Fram Cylind HILT Suprt Plat Cylind HILT/LEICA Supt Cylind HILT/MAST Suprt Cylind	er		0.414					
Batt/CTT Supprt Cylind Blank Support Cylind Bottom Enclosur Cylind Bottom Enclosur Cylind Bus Cylind HILT Suprt Fram Cylind HILT Suprt Plat Cylind HILT/LEICA Suprt Cylind HILT/MAST Suprt Cylind			0.412	0		Al 6061	77.8126	(
Blank Support Cylind Bottom Enclosur Cylind Bottom Enclosur Cylind Bus Cylind HILT Suprt Fram Cylind HILT Suprt Plat Cylind HILT/LEICA Suprt Cylind HILT/MAST Suprt Cylind		0.38		0		Al 6061	77.9647	(
Bottom Enclosur Cylind Bottom Enclosur Cylind Bus Cylind HILT Suprt Fram Cylind HILT Suprt Plat Cylind HILT/LEICA Supt Cylind HILT/MAST Suprt Cylind			0.414 0.38	0		AI 6061 AI 6061	77.8125	
Bottom Enclosur Cylino Bus Cylino HILT Suprt Fram Cylino HILT Suprt Plat Cylino HILT/LEICA Suprt Cylino HILT/MAST Suprt Cylino		0.248		0		Al 6061	77.7746 77.9647	(
Bus Cylinc HILT Suprt Fram Cylinc HILT Suprt Plat Cylinc HILT/LEICA Suprt Cylinc HILT/MAST Suprt Cylinc		0.165	0.414 0.414	0		Al 6061	77.9647	(
HILT Suprt Fram Cylino HILT Suprt Plat Cylino HILT/LEICA Supt Cylino HILT/MAST Suprt Cylino				_				
HILT Suprt Plat Cylind HILT/LEICA Supt Cylind HILT/MAST Suprt Cylind		0.261 0.414	0.267	0		Al 7075	75.9948	(
HILT/LEICA Supt Cylind HILT/MAST Suprt Cylind		0.414	0.427	0		Al 6061 Al 6061	77.4231	(
HILT/MAST Suprt Cylind			0.319				77.6557	
		0.07	0.303 0.377	0		AI 6061	70.5726 77.497	(
irist Supri Piat Cylind		0.061	0.581	0		Al 6061 Al 6061	77.775	(
LEICA Count Dia Codina				_				
LEICA Suprt Pla Cyling		0.581	0.816 0.377	0		Al 7075	77.4256	(
Lower Ant Mount Cylind				0		Al 6061	77.7333	(
MAST/PET Suprt Cylind		0.414	0.427 0.38	0		AI 6061 AI 6061	77.4231 77.7746	
RPP Support Plt Cylind Sensor Suprt Pl Cylind		0.248	0.38			Al 6061	77.5827	(
Star Cplr Mount Cylind		0.581	0.816	0		SS 303	76.8305	
Umbilical Brckt Cylind		0.005		_		Al 6061	68.491	
Sm Balance Wt Cylind		0.152	0.27		4.49	Brass	70.801	(
Sm Balance Wt Cylind		0.064	0.076			Brass	70.801	
		0.064	0.076				70.801	(
Sm Balance Wt Cyling Lg Balance Wt Cyling		0.064	0.076	0		Brass Brass	68.8788	'
Ly Dalance VVI Cylind	71	0.102	0.152	U	3.76	פסטום	00.0768	(

4. DISCUSSION OF METHODOLOGY

Throughout this analysis situations were encountered where it was necessary to make an assumption, or choose between options. The most common situation involved the shape to use for modeling an irregular object. Based on directions given in the NASA Safety Standard, most objects were transformed into cylinders. This transformation often involved severe distortion of the object. The most significant example of this involved the solar panels, which were modeled as much larger cylinders than the actual flat plate shape.

The other common situation involved the estimation of mass. Wherever possible, the mass used for analyzing an object was taken from the mass properties data but if this information was not available it was necessary to estimate the mass. This could be difficult given the extensive machining and complex 3-dimensional nature of many of the objects.

In general, a conservative approach was taken when making assumptions or selecting options. Masses and areas were generally overestimated. In the end, the results seem reasonable. All of the objects demised during re-entry, including the solar array hinges made of titanium. Due to their high melting point and low thermal conductivity titanium components are typically likely to survive. Because the hinges were small, they were found to demise during re-entry.

5. CONCLUSIONS

This report has presented a re-entry debris analysis for the Solar, Anomalous and Magnetospheric Particle Explorer (SAMPEX) spacecraft performed using Debris Analysis Software (DAS) in accordance with NASA Policy Directive NPD 8710.3, NASA Policy for Limiting Orbital Debris Generation, and NASA Safety Standard NSS 1740.14, "Guidelines and Assessment Procedures for Limiting Orbital Debris". From this analysis it is estimated that the SAMPEX spacecraft will generate a maximum debris casualty area of 1.44 m² from the survival of the intact spacecraft if allowed to reenter without interference. Analysis of the individual spacecraft components revealed that all of them will demise during atmosheric re-entry, resulting in no debris casualty area. The result of either approach is well within the 8 square meter limit specified in NASA Safety Standard NSS 1740.14, "Guidelines and Assessment Procedures for Limiting Orbital Debris".

ACRONYM LIST

ACE Attitude Control Electronics

ACS Attitude Control System

C&DH Command and Data Handling system

CGRO Compton Gamma Ray Observatory

CTT Command Telemetry Terminal

DAS Debris Analysis Software

DPU Data Processing Unit

EUVE Extreme Ultraviolet Explorer

GSFC Goddard Space Flight Center

HILT Heavy Ion Large Telescope

HV (HVPS) High Voltage (High Voltage Power Supply)

JSC Johnson Space Center

LEICA Low Energy Ion Composition Analyzer

MAST MAss Spectrometer Telescope

MB MegaBytes

MPS Modular Power Subsystem

NASA National Aeronautics and Space Administration

NPD NASA Policy Directive

NSS NASA Safety Standard

ORSAT Object Re-entry Survival Analysis Tool

PD/PCU Power Distribution / Power Control Unit

PET Proton/Electron Telescope

PSE Power Supply Electronics

RPP Recorder Processor Packetizer

SAMPEX Solar, Anomalous and Magnetospheric Particle Explorer

SMEX SMall Explorer program